



**SCOTT T. LACHANCE  
FIRE CHIEF**

# City Of Attleboro, Massachusetts

**HEADQUARTERS OF THE FIRE DEPARTMENT**

**100 Union Street**

**Attleboro, Massachusetts 02703**

**508-222-2324 • Fax 508-223-2201**

To: All contractors  
Date: April 18, 2014  
Re: Cutting and welding operations

To whom it may concern:

A person or company performing burning, welding, or cutting operations shall obtain a permit from the Fire Department. The Permit shall specify the time and exact location of the work to be performed, the nature of the work to be done, and any special precautions to be taken during the work. Prior to the issuance of a permit, the applicant shall provide written authorization signed by the property owner or his/her agent describing the scope and specific location where the work is to be performed.

527 CMR 39.04

1. The fire department requires a paid fire detail for all hot work performed indoors and/or on the exterior of the structure of all occupied buildings, and for cutting /burning operations in buildings under demolition.
2. A fire detail may not be required for hot works performed in unoccupied buildings under construction; however a fire watch is required to be provided by the welding contractor. This will be determined at the time of permitting. This will be at the discretion of the fire inspector.
3. A welding contractor shall provide the fire department with a signed statement indicating their understanding and compliance with the requirements set forth of 527 CMR 39, NFPA 51B, and other applicable standards. Under circumstances where a fire detail is not in place, the welding contractor shall provide a statement that a fire watch will be in place and equipped in accordance with 527 CMR 39.05 and 36.06.
4. All permits authorized shall be conspicuously displayed